



2600 Kirila Blvd. • Hermitage, PA 16148  
 724.983.1000 • Fax 724.983.1818  
 www.gwbcrane.com

### Hoist Manufacturers Institute (HMI) Hoist Duty Classifications

		Operational Time Ratings			
		Uniformity Dist. Work Periods		Infrequent Work Periods	
Hoist Duty	Typical Areas of Application	Max On Time Min/Hr.	Max Number Starts/Hr.	Max On Time From Cold Start	Max Number of Starts
H1	Powerhouse and Utilities, infrequent handling, hoists used primarily to install and service heavy equipment. Loads frequently approach capacity and hoist is idle for long periods between use.	7.5 minutes (12.5%)	75	15 minutes	100
H2	Light machine shop fabricating, service and maintenance. Loads and utilization randomly distributed, and capacity loads handled infrequently. Total running time not over 12.5% of the work period.	7.5 minutes (12.5%)	75	15 minutes	100
H3	General machine shop fabricating, assembly, storage and warehousing. Loads and utilization randomly distributed. Total running time no over 25% of work period.	15 minutes (25%)	150	30 minutes	200
H4	High volume handling of heavy loads frequently near capacity in steel warehousing, machine and fabricating shops, mills and foundries, with total running time not over 50% of the work period. Manual or automatic cycling operations of lighter loads with capacity loads handled infrequently such as in heat treating and plating operations, with total running time frequently at 50% of the work period.	30 minutes (50%)	300	30 minutes	300
H5	Bulk handling of material in combination with buckets, magnets or other heavy attachments. Equipment often cab operated and duty cycles approaching continuous operation are frequently necessary. Equipment is engineered per application.	60 minutes (100%)	600	N/A	N/A
Not applicable since there are no infrequent work periods in Class H5 service.					

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